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GARAGE DOOR STATIC PRESSURE TEST REPORT

Garage Door No.:	IRC-6016-145-24		Test Date:	12/8/2003	Project No.:	03-052
Design Pressures:	+31.9 psf, -37.2 psf		Report Date:	11/2/2020		
Test Pressures:	+47.8 psf, -55.8 psf		Test Location:	Amarr Garage Doors Test Facility		
ASCE 7-16 Criteria:	Up to 5 Feet of Door Width in Zone 5; Any Roof Slope; Enclosed Building					
	Exp. B, 30' MRH	Exp. C, 15' MRH	Exp. C, 25' MRH	Exp. D, 15' MRH	Exp. D, 25' MRH	
	187 mph	170 mph	162 mph	154 mph	148 mph	
Witnessed By:	Danny Joyner - Amarr Garage Doors; Thomas L. Shelmerdine, PE - Structural Solutions, P.A.					

Description of Test Specimen:

A 16'-0" wide x 7'-0" high residential steel sectional garage door, one (1) section wide by four (4) sections high, each section being 2" inches thick by 21" high galvanized steel sheet. Each section was reinforced with one (1) 4-1/2"x20 gauge "R"-Truss. In addition, the bottom section was reinforced with one (1) 3"x20 gauge galvanized steel strut at the bottom of the section. The door sections were connected together with one (1) 14 gauge galvanized steel end hinge at each end stile and one (1) 14 gauge galvanized steel center hinge at three of the five interior stiles as shown on the drawing. Garage door Model No. 600 manufactured by Amarr Garage Doors was used in the test. The test unit is further described on drawing IRC-6016-145-24.

Manner of Testing:

This test was conducted on the above date at the Amarr Garage Doors Test Facility. The specimen was tested for static pressure structural performance in substantial conformance with the procedures described in ASTM E330 "Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference". Both positive and negative pressures were tested. The specimen was installed in an enclosure measuring approximately 4' deep, 9' high, and 20' long. The enclosure was framed with shop welded steel angles and covered with 3/4" thick plywood. The door was covered with plastic sheeting to prevent leakage of air pressure. At one end of the enclosure, a "Dwyer" Series 477 Digital manometer was attached to measure pressure inside the enclosure. Two duct fans were attached in series to the enclosure with flexible ducting to provide the positive and negative pressures. Amarr has been accredited by the American Association for Laboratory Accreditation, Certificate #2595.01, since May 8, 2007.

Test Procedure:

The specimen was subjected to the above pressures for the following durations. Positive pressure was applied on the exterior face of the door first, and then negative pressure was applied.

Step 1. Preload the door to 50% of the Design Pressure and hold for 10 seconds. Step 2. Unload the door for 1 to 5 minutes. Step 3. Load the door to 100% of the Design Pressure and hold for 60 seconds. Step 4. Unload the door for 1 to 5 minutes. Step 5. Load the door to 150% of the Design Pressure (which equals 100% of the Test Pressure) and hold for 10 seconds. Step 6. Repeat 1 through 5 above for negative pressure.

Observations:

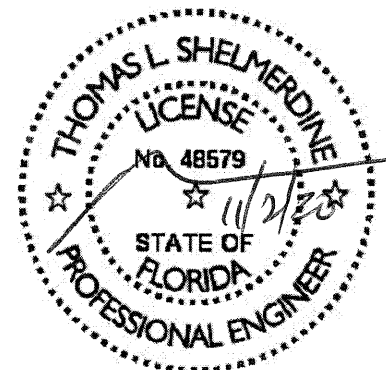
No failures occurred as a result of the noted loadings. The door remained operable after both positive and negative tests.

Summary:

The 16' x 7' Model 600 as described on Drawing IRC-6016-145-24 meets or exceeds the testing criteria as described above. By comparison to the construction of the 16' x 7' Model 600, the following doors also meet or exceed the above testing criteria, when constructed in accordance with Drawing IRC-6016-145-24:

- 16' x 7' Model 950 doors (which are constructed of thicker 24 gauge steel in lieu of 25 gauge steel)
- 16' x 7' Model 650 doors (which have the "Oak Summit" embossment pattern)
- 10' to 16' wide Model 600, 650 and 950 doors with heights of 6'-6" through 14'-0"
- Short, Long, Flush, and Oak Summit Panels, which are alternate embossment patterns in the skin
- 8 short panel or 4 long panel windows may be installed in 1 section (3/32" annealed glass - meets ASTM E1300-04)

Submitted by:



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